

Date: Friday, 25/04/2008 12:51:52 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR ARM
Job Number : 38795	
Estimate Number : 10505	
P.O. Number :	Part Number : D2010103
This Issue : 25/04/2008 S.O. No. :	Drawing Number : D2010 REV. C2
Prsht Rev. : NC	Project Number : N/A
First Issue : 25/04/2008 Type : SMALL /MED FAB	Drawing Revision : C2
Previous Run : 37438	Material :
Written By :	Due Date : 05/05/2008 Qty: 10 Um: Each
Checked & Approved By : <u>JD 08-4-25</u>	
Comment : Est : F 02.08.21 Re-format; Added D2057 KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M304TR0500W035	304 RD Tube .500 x .035W
-----	----------------	--------------------------

**Comment:** Qty.: 1.5750 f(s)/Unit Total : 15.7500 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall

(M304TR0500W035)

Batch No: M 107403 (6)M 107166 (4)

2.0	BRAKE NC	NC BRAKE
-----	----------	----------

**Comment:** BRAKE NC

Punch per Dwg. D2010-103-T1 and Spec Control Dwg D2727

Identify as D2010-103

SB 08/04/22 (10)

3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1- Bend as per Dwg D2010 using bending Jig D2010-103T2

2- Deburr

FF 08-05-01 (10)

4.0	D2057	Plug
-----	-------	------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Plug

Pick:

Qty Part Number Description Batch

1 D2057 Plug

B 34366FF 08-05-01 (10)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------

**Comment:** SMALL & MEDIUM FAB RESOURCE 1

1-flare before installing plug as per dwg D2010

FF 08-05-01 (10)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 25/04/2008 12:51:52 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 38795

Part Number: D2010103

Job Number:



Seq. #:

Machine Or Operation:

Description :

2-Install D2057 plug as per Dwg D2010

FF 08-05-01 (10)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/05/01 (10)

7.0

POWDER COATING

POWDER COATING



M100700



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

START TIME: 8:30am

OVEN TEMPERATURE: 320°F

FINISH TIME: 9:00am

MS 08-05-02

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

M-A

08/05/02

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 227

SKS

SD

10x

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/06

Job Completion



MF 08-05-06

Dart Aerospace Ltd

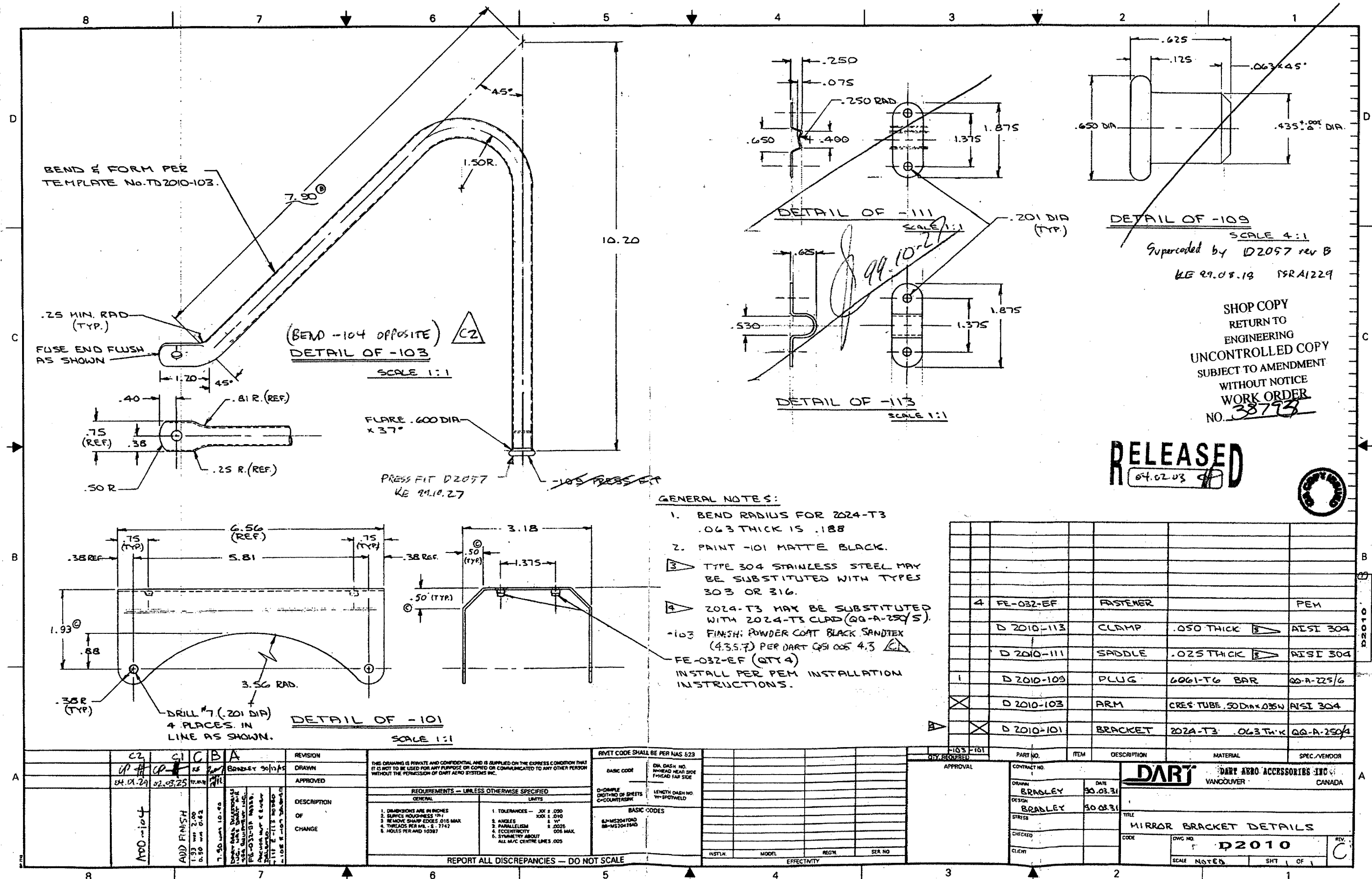
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
04.02.03

